



Fire Prevention Program

Inflatable Safety House Operations

The Inflatable Safety House is an effective tool in teaching children about kitchen safety, exit drills in the home and other home safety tactics, precautions and proper safety procedures in the event of a fire. The Inflatable Safety House is a mobile Inflatable Structure that measures 25'Wx27'Lx17'H. Children locate potential fire hazards in a kitchen and living room. They practice simple methods of eliminating potentially dangerous situations. They will locate all emergency escape routes. Finally, the children will exit from the slide or front door.

SCOPE

- Determining appropriate travel conditions
- Positioning of the Inflatable Safety House
- Establishing a power supply
- Breaking down operations
- County Use of the Inflatable Safety

METHODS / PROCEDURES:

Pre-Travel Checks:

1. **Equipment:**
 - a. Administration Unit with tow hitch
 - a. Fueled, oil checked
 - b. 2 Extension Cords
 - c. Chock Blocks
 - d. Blowers (WB-1 and AirHawk2)
 - e. Two packs ground stakes
 - f. Tarps
 - g. Inflatable House
 - h. Dolly
 - i. Large tarps
2. Walk around Trailer and Unit check for obvious damage.
 - a. Report damage found to Battalion Chief.
3. Ensure Inflatable House is secured in trailer to prevent it from moving during transport.
4. Ensure doors on trailer are secured.



Connecting Trailer to Unit:

1. A minimum of two employees are required to connect the trailer to the Unit.
2. Ground Guide is required when backing unit to the Trailer.
3. Ensure that the hitch ball is full seated in the Trailer tongue receiver with the catch in down position and pin in place.
4. Breakaway chains are attached to unit.
5. Electrical is hooked to Unit.
 - a. Test break lights, turn signals, and hazards.

Adverse Travel Conditions:

1. The trailer should not be towed in the following conditions:
 - a. Notable damage to the Trailer that could cause dangerous driving conditions
 - i. Excessive wear or gouging of tire tread or tire sidewall.
 - ii. Loose fixtures on the trailer.
 - iii. Etc.....
 - b. Wind in excess of 35 mph within the City Limits.
 - c. Snow or ice on the roadway.
 - d. Heavy Rain
2. The Inflatable Safety House is not to be set up or broken down in winds exceeding 25 mph.

During Travel:

1. Do not exceed posted speed limits.
 - a. Remember the speed limits are set for small vehicles.
2. Wide turns may be required – watch blind spots.

Positioning:

1. **Make all attempts to position the trailer by pulling straight in.**
2. **Avoid backing at all possibility.**
 - a. **If backing cannot be avoided, a ground guide/spotter/backer is required.**
3. Position trailer as necessary to assure the safety of employees and the public from passing traffic. Do not obstruct traffic unnecessarily.
4. Position in area that is flat as possible and remove inflatable house and components.
5. Set up area of Inflatable Safety House is restricted to an area that provides electricity to blowers.
6. Inflatable Safety House is to be set up on tarps.
7. Re-position the trailer to a safe parking area.



Fire Prevention Program

Set up Procedures for the Inflatable Safety House

Setting up/Breaking Down of the Inflatable Safety House:

1. Follow Manufacturers recommendations. Attached.

County Use

Use of the Inflatable Safety House in the County:

1. All requests for the use of the Inflatable Safety House in the county is to come from the County Fire/EMS Director or designee, by means of written or e-mail correspondence.
2. The Chief or his designee, of the Gallup Fire Department, must approve the request for the use of the Inflatable Safety House in McKinley County.
3. The Gallup Fire Department will provide one driver/operator who will tow the trailer to the approved location and be responsible for:
 - a. Directing the set up and brake down of the Inflatable Safety House.
 - b. Training of county personnel's use of the Inflatable Safety House.
4. The County Fire/EMS Director or designee will be responsible for providing County Personnel to run the Safety Training and provide Fire Safety Messages/Supplies.
5. The Safety House is approved for a travel distance approved by the Gallup Fire Chief or his Designee outside of the City Limits.
6. All other provisions of this SOG will apply while the Inflatable Safety House is in the County with the addition that the trailer is not to be towed in wind speeds of greater than 25 mph on interstates and highways outside of the City Limits.

 3-22-2018

Signature / Date

SERVICE & MAINTENANCE MANUAL FOR:



Fire Safety House

by:



INFLATABLE IMAGES®

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INTRODUCTION

To the owner:

This manual is your guide to safe, productive operation. Read it carefully. It will reduce/eliminate trial and error learning and minimize downtime caused by improper maintenance.

For additional information, contact the INFLATABLE IMAGES CUSTOMER SERVICE DEPARTMENT AT 330-273-3200 x154.

NOTE: Because we try to improve every INFLATABLE IMAGES product, specifications and product design are subject to change without notice.

Intended uses:

The equipment described herein is intended to be used by a commercial operator to provide a service to the buyer's customers. As a commercial operator, the buyer agrees to operate and maintain the equipment for its intended use in a professional and competent manner as per INFLATABLE IMAGES recommendations and instructions, ASTM standards on amusement rides and devices, applicable governmental standards, and good commercial practices using professional and competent mechanics and operators. If at any time, and for any reason, the equipment cannot be adequately and safely operated for its intended use, buyer agrees not to operate the equipment until repairs or corrections are made.

Ride information plaque:

The ride information plaque is mounted to the main structure at the front of the ride. The plaque lists ride specifications, operating dimensions, ground load, as well as model and serial number and date of manufacture. When ordering parts or requesting information from the INFLATABLE IMAGES CUSTOMER SERVICE DEPARTMENT, always specify the model and serial number of your ride.

SPECIFICATIONS

INFLATABLE – Fire Safety House
 MODEL NO. – N/A - Custom
 SERIAL NO. – _____
 DATE OF MFG. – _____
 RIDE DURATION – 1 Minute
 MAXIMUM PASSENGER HEIGHT – 6'4"
 MINIMUM PASSENGER HEIGHT – 3'
 ELECTRICAL SERVICE – 110V, 60Hz
 OPERATORS – 2
 DIMS –
 MAX SET UP GROUND SLOPE – 3 Degrees
 MAXIMUM PASSENGER CAPACITY – 2
 MAX WEIGHT – 225 lbs per person
 USE UNDER MAXIMUM WIND - up to 25 mph including gusts
 RIDER MUST SLIDE FEET FIRST; ARMS CROSSED

BLOWER REQUIREMENTS

MODEL – WB-1
 HP – 1
 VOLTS – 115
 AMPS – 6 Once pressurized
 HERTZ – 60
 CFM – 908
 MAX RPM – 3450
 Qty - 1

MODEL – AirHawk2
 HP – 2
 VOLTS – 115
 AMPS – 6.9 - 9.5
 HERTZ – 60
 CFM – 1000
 MAX RPM – 3650
 Qty - 1

SETUP AND TEAR DOWN

General Information:

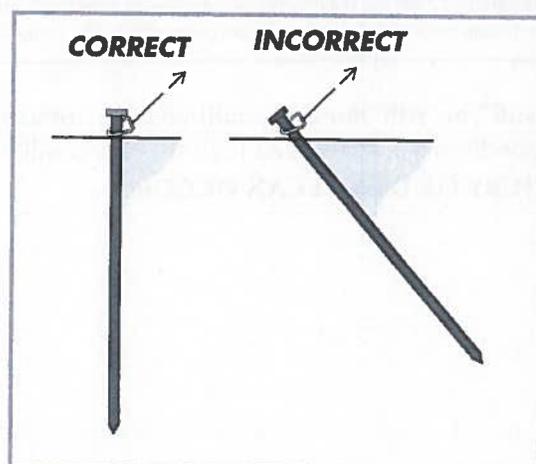
This manual provides detailed instructions for setting up and tearing down the portable unit. The general sequence is given for carrying out each procedure, and should be followed. If the size of the set-up crew permits, some steps can be performed simultaneously. Extra caution must be used, however, to keep all workers clear of any potential hazard.

WARNING: When setting up or tearing down the unit, never allow bystanders and/or other workers in the area. Always know the whereabouts of all workers during the entire set-up or tear-down procedure.

CAUTION: Precautions for personnel safety must be observed at all times when setting up or tearing down the unit. Be aware of elevated areas, pinch points, suspended loads, moving equipment, etc. Keep a safe distance from these hazards to avoid serious personal injury.

SETUP PROCEDURE

1. Select a suitable location which is flat and has adequate space for the fully inflated unit, the clear area needed is specified on Product Setup Page 1. Use the ground tarp under the inflatable unit, particularly on a hard surface. Install all ground stakes per the diagram below; note all necessary clearance for the inflatable.
2. Depending upon your location, determine which anchor system you will be using.
 - a. **GROUND STAKES**- are good for natural surfaces like soil as well as gravel and asphalt.
 - b. **LAG INSERTS/ EYEBOLTS**- Cement ONLY
 - c. **WATER BARRELS or BALLAST**- any surface
3. Proper Anchoring Instructions
GROUND STAKES- Ground stakes need to be installed properly to the depth of 28 inches. This will leave 2 inches of ground stake above the surface. Before ground stakes are inserted make



SETUP PROCEDURE

sure the anchor ring is on the stake. Refer to the drawing below.

FOR SOIL OR NATURAL SURFACES-

Estimates of Pullout Capacity for Ground Stakes

The strength of the soils is an important detail for estimating pullout capacity. The penetration resistance offered by the ground stake during installation provides a rough miscue for the strength of the soil and is based on the average penetration of the stake per blow (for the first 20 inches of embedment) with a 16lb. sledge hammer using a normal swing. Table 1 provides a rough relationship between penetration resistance, soil consistency, and pullout capacity for a baseline.

Two important details and cautionary notes about using Table 1 for estimating capacity are:

1. Table 1 requires a subjective measurement (Stake Penetration Resistance) for estimating pullout capacity.
2. Table 1 provides a relationship between driving resistance and baseline stake capacity for the soil conditions at the time of driving. If the stake is driven during dry conditions, and then the ground becomes saturated, a loss of soil strength and pullout capacity will result. The loss of soil strength is not possible to predict with confidence without an extensive soil testing or stake pullout testing program. However, results from the staking study indicate that the pullout capacity of stakes driven in saturated ground are about one-half the capacity of the stakes driven in the same ground under dry conditions.

Table 1: Simple Method for Estimating Pullout Capacity for Ground Stakes

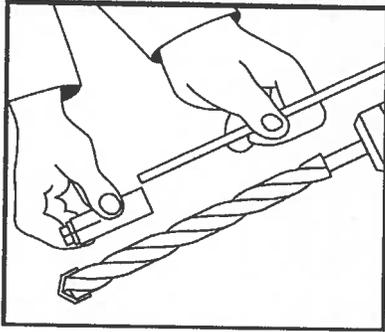
Consistency	Field Identification*		Pullout Capacity for Baseline Case, P (lbs.)
	Soil Resistance	Stake Penetration Resistance (inches per blow**)	
Hard (very dense)	Indented with difficulty by thumb-nail	less than 0.2"	1750
Very Stiff (dense)	Readily indented by thumbnail	0.2 - 0.5"	1120
Stiff (medium dense)	Readily indented by thumb but penetrated only with great effort	0.5 - 1.5"	560
Medium (medium)	Can be penetrated several inches by thumb with moderate effort	1.5 - 3"	280
Soft (loose)	Easily penetrated several inches by thumb	3 - 6"	140
Very Soft (very loose)	Easily penetrated several inches by thumb	greater than 6"	70

*Note: Field identification is subjective. For fine-grained soils, use both the verbal description and the inches per blow to select the appropriate consistency of soil to select the baseline capacity. For course-grained soils, use the penetration per blow to access soil consistency.
 **Note: Stake Penetration Resistance is based on the average penetration of the stake per blow with a 16lb. sledge hammer with a normal swing.

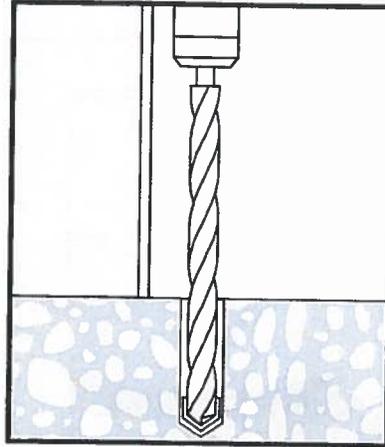
Your soil consistency must be "hard", "very stiff", or "stiff" for dry conditions. Do not use ground stakes in "medium", "soft", or "very soft" soil consistencies. If the soil conditions are saturated then the soil conditions must be "hard" or "very stiff" before saturation (when dry). **SERIOUS INJURY OR DEATH CAN OCCUR.**

SETUP PROCEDURE CONT'D

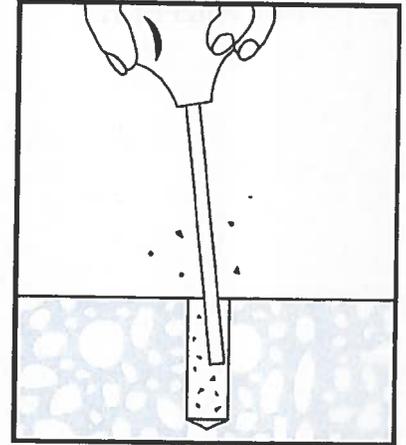
LAG INSERTS / EYEBOLTS -Lag inserts / eyebolts must be installed according to the following manufacturer's specifications. Failure to do so can result in **SERIOUS INJURY OR DEATH**.



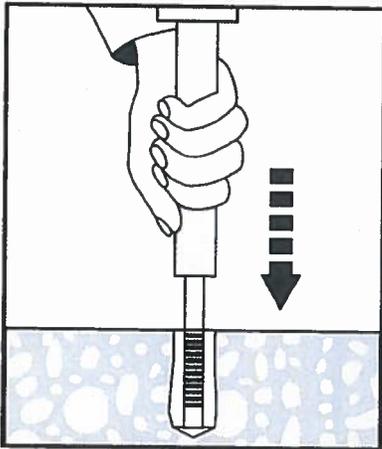
1. Adjust depth gauge so that the anchor will be flush with the concrete surface when installed. Use a 5/8" cement drill bit.



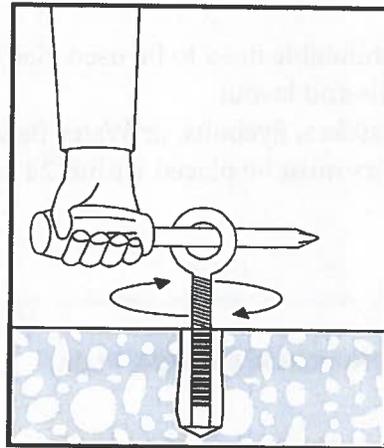
2. Hammer drill hole. Make sure lag insert is at least 12 inches away from any edge or cut line in the concrete.



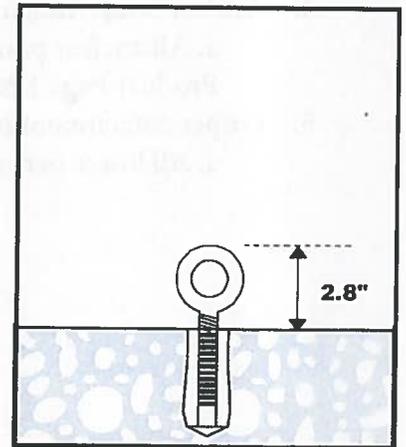
3. Clean hole.



4. Install Hilti® HDI 1/2" anchor using proper setting tool. setting tool to be driven into anchor until setting tool shoulder meets top of anchor.



5. Insert eyebolt using a large screwdriver.



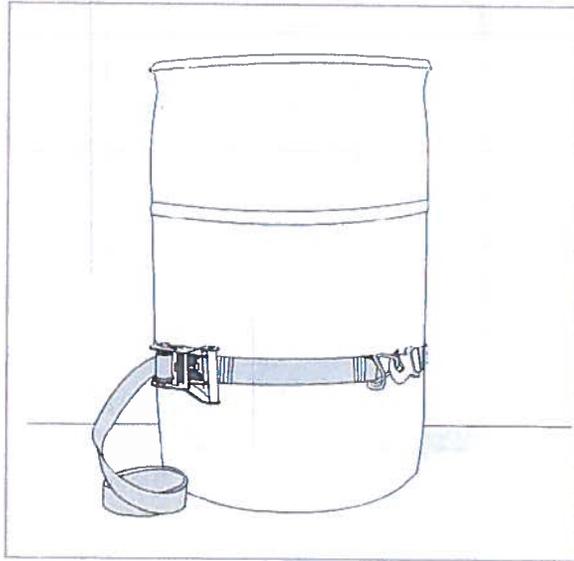
6. Make sure the eyebolt is screwed in all the way.

*Only use Hilti® eyebolts HDI-1/2 part#336427 or stainless steel part#336432. These can be purchase from Inflat-able Images customer Service.

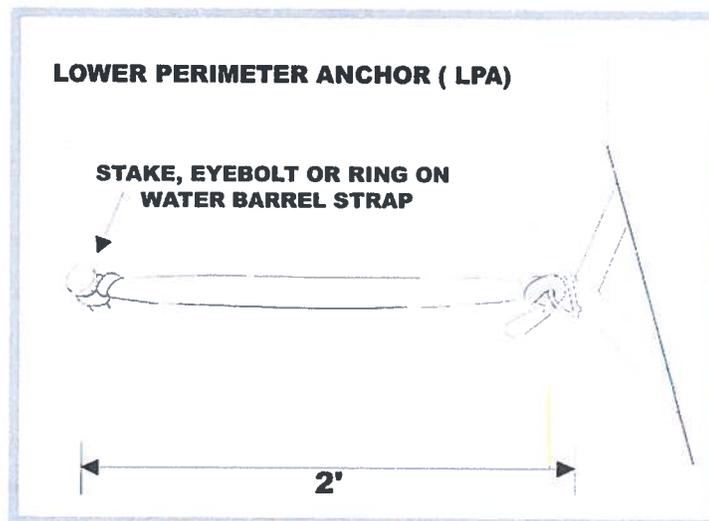
*Only use Hindley eyebolts part#10932. 1/2 - 13x4" OA x 1-1/4" thread length. These can be purchased from In- flatable Images Customer Service.

SETUP PROCEDURE CONT'D

WATER BARRELS OR BALLAST - Use only 55 gallon water barrels with a lid or single ballasts weighing 550 lbs. or greater. The water barrel must be 100% filled. Any other ballast that you choose will be used at your own risk. If proper ballasts are not used **SERIOUS INJURY OR DEATH CAN OCCUR**. Install 2" double "D" Ring ratchet straps around the water barrel 12" up from the bottom. The extra "D" ring comes your tie down point. These straps can be purchased from Inflatable Images customer service along with water barrels.



4. Anchor Strap Attachments
 - a. All anchor points on the inflatable need to be used. See Supplemental Specifications page and Product Page 1 & 2 for details and layout.
5. Proper Attachment of Straps to stakes, Eyebolts, or Water Barrels (anchors)
 - a. All lower perimeter anchors must be placed within 24" of the inflatable.



6. Remove the rolled up and folded unit from its transport packaging. DO NOT drag the unit across the ground. ALWAYS use sufficient personnel to carry the unit clear off the ground to the setup location. NEVER leave the inflatable unit unattended, inflated or deflated.

IMPORTANT: *Make sure that the overhead obstructions or sharp or protruding ground objects will not interfere with inflation or damage the inflatable unit.*

7. Ensure that the area which the unit is to be used is clear of all protrusions and sharp objects which may damage the skin of the inflatable. The general area should be non-abrasive. Indoors on a smooth carpeted floor or outdoors on a flat grassy location is perfect. 2" thick safety mats should be placed in front of the inflatable where passengers enter/ exit the structure. See Product Setup pages 1. These mats can be purchase from Inflatable Images customer service.
8. Place the folded unit in the middle of the cleared setup location and unfold and place it according to Product setup page 1. PLEASE NOTE how the structure is folded because this is the recommended method to use when repacking the unit in its transport packaging.
9. Connect the blower unit(s) to the inflation tubes on the inflatable, ensuring that the deflation/ maintenance zippers are closed. Please refer to the Supplemental Specification page for inflation and deflation zipper locations.
10. The unit is now ready for inflation. Using 6 people, guide the inflatable using the supplied yellow straps with cam-buckles. As the unit inflates, the straps will begin to increase in tension. As the tension increases, please release the cam-buckle which will lengthen the strap.

WARNING!!! Do not inflate the unit in winds exceeding 25 MPH, SERIOUS INJURY OR DEATH CAN OCCUR.

11. Place a ground anchor stake, lag insert/eyebolt or water barrel within 24" of the lower perimeter anchor points. Please refer to Product Setup Page 2 for proper placement. Ensure that all lower anchor points are properly secure according to the lower anchor point diagram.
12. Place a 28" tall orange traffic cone over each eyebolt or ground stake depending on which anchoring system you are using.
13. Using yellow caution tape, section off the area to ensure proper safety. Please see Supplemental Specification page for proper layout.

TEAR DOWN PROCEDURES

1. Only deflate in 25 MPH winds or less.
2. All debris and moisture must be removed from the unit prior to storage. NEVER LEAVE YOUR UNIT PACKED AWAY WET AS THIS WILL CAUSE MILDEW AND WILL DAMAGE THE UNIT. THIS IS NOT COVERED BY THE WARRANTY.
3. When deflating the unit, keep the ground area around the unit clear, and everyone away.
4. Switch off the blower motor, and remove the blower from the inflation tube. Unzip the deflation zipper on the unit after the blower has been removed. Please refer to the Supplemental Specification page for inflation tube and zipper locations.
5. Once the unit has been completely deflated, remove all straps so they do not scratch or tear the inflatable, fold the unit up as neatly in the same way as it was unfolded in the setup of the inflatable. Place the unit in its transport packaging. NEVER leave the inflatable unattended, inflated or deflated.

TEAR DOWN PROCEDURE

1. Turn off blower and untie inflation tube from blower.



2. Locate the velcro flap covering the zipper under the chimney side of the house. Open velcro flap and unzip entirely. (If you have a slide attached to your Fire Safety House, be sure to do the same to the zipper under the slide portion of the inflatable)



3. Let all the air deflate out of the unit. This may take up to an hour to completely deflate. To speed up the process, you may walk around on the top of the inflatable to push out the rest of the air.



4. Once deflated completely, fold all the walls and roof on top of itself. Fold the inflation tube and entrance pad on top of unit so you have one large flat rectangle. Be sure to have all base seams visible all the way around. (if you have a slide attached to your Fire Safety House, you will want to fold the slide portion of the unit on top of the house itself)



5. Once the unit formed into a large flat rectangle, you may want to walk on top of it to ensure all the air has been released. Grab a few assistants and fold over the inflatable into 3rds as you would an letter for an envelope. Be sure to start on the side opposite of the inflation tube. This will allow any excess air to be released when you fold the unit.



6. After each fold, walk on top of the unit to push out any excess air.



7. Starting with the side with the inflation tube, fold over on top of the previous fold.



8. Once the unit is folded into 3rd, you will want to start to roll the inflatable. You will want to roll towards the zipper to allow any excess air to escape. Be sure to start with small folds to keep the unit as tight as possible. You will need several assistants for this task.



9. Once rolled you should have a unit no larger than 6' long and 4' in diameter.



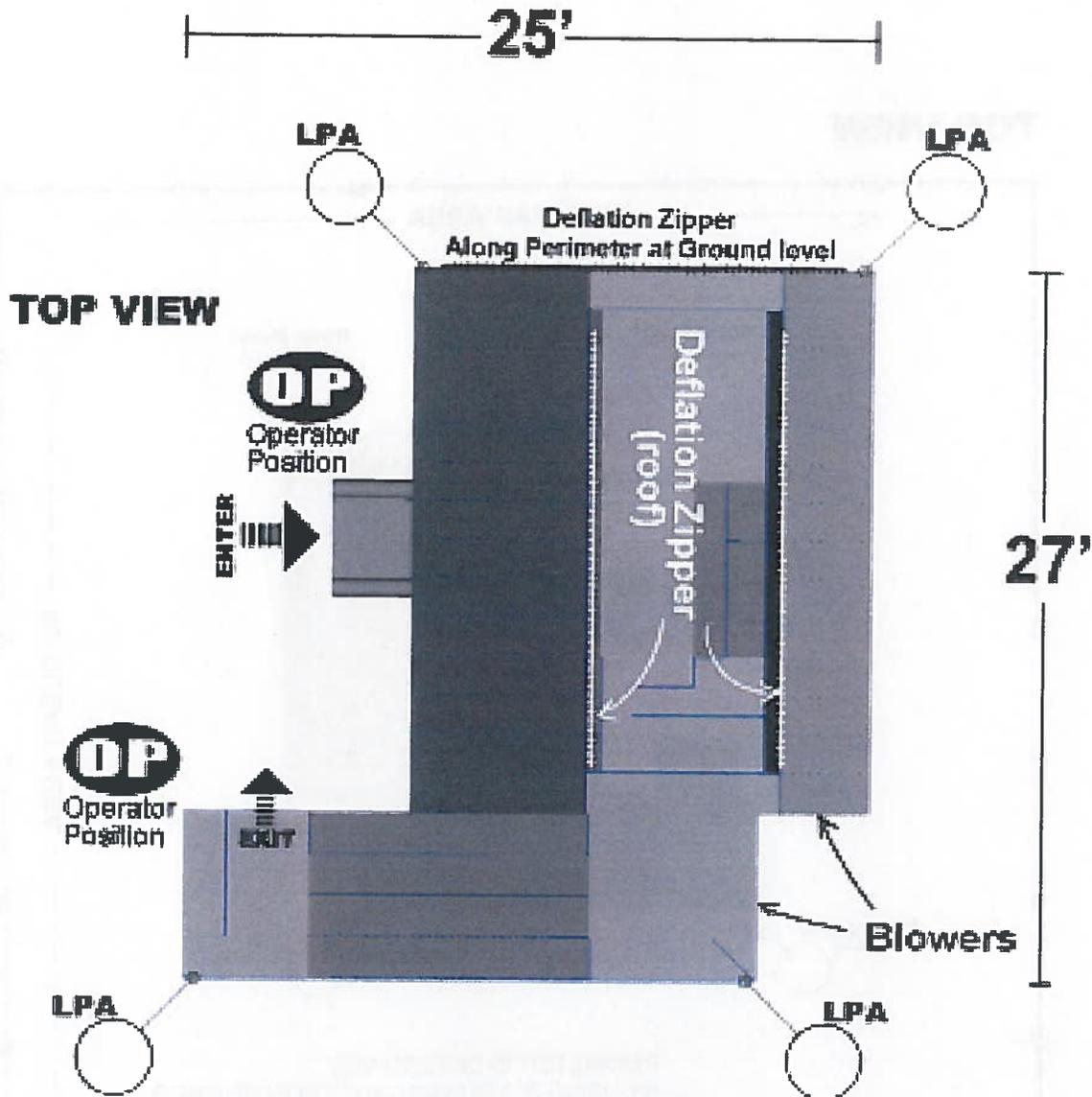
10. Wrap unit in provided tarp. It is easiest if you roll the inflatable onto the tarp. Be sure to secure the tarp with the straps attached.



11. Store in a dry clean place until next use.

18' FIRE SAFETY HOUSE

SUPPLEMENTAL SPECIFICATION PAGE



LPA = LOWER PERIMETER ANCHOR POINTS

INFLATE IN 25 MPH WINDS OR LESS

DO NOT USE INFLATABLE IN WINDS UP TO 20 MPH, GUSTING 25 MPH:

SERIOUS INJURY OR DEATH CAN OCCUR

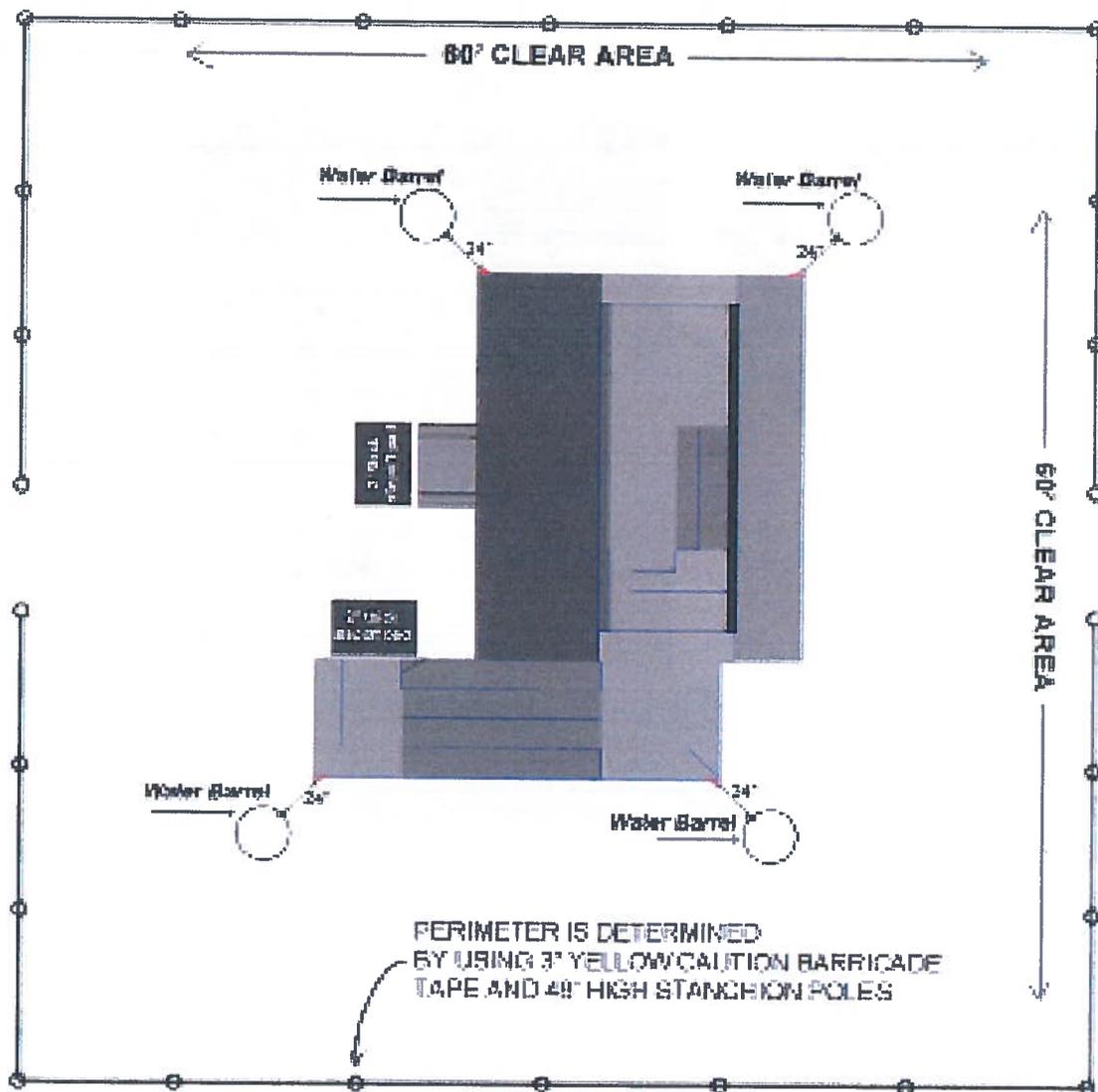
A RIDER MUST COMPLETELY EXIT THE SLIDE BEFORE ANOTHER RIDER IS ALLOWED TO ENTER

RIDER MUST SLIDE DOWN FEET FIRST; ARMS CROSSED

PRODUCT SETUP

Choose either: Water Barrel, Stake or Eyebolt according to Setup / Tear down 1-5 (pages 3-7)

TOP VIEW



**DO NOT ATTEMPT TO SET UP THIS INFLATABLE
IN WINDS GREATER THAN 25 MPH.
SERIOUS INJURY OR DEATH CAN OCCUR**

OPERATION

General Information:

Safe operation is a combined responsibility and effort of the inflatable manufacturer and the owner/operator. This manual provides detailed information on the operation of the inflatable and provides the operator with safety information. All operators must be thoroughly familiar with the contents of this section before operating the inflatable. This information must be immediately available to all operators of the inflatable.

1.0) OPERATOR SELECTION AND INSTRUCTION

2.0) OPERATOR'S POSITION

3.0) OPERATING INSTRUCTIONS

4.0) LOADING

5.0) RIDER SAFETY RULES

6.0) EMERGENCY PROCEDURES

1.0) OPERATORS SELECTION AND INSTRUCTION

1. Select competent, mature operators, capable of understanding the function, use, and control of inflatables.
2. Instruct each operator fully in the proper use and function of the inflatable he/she is to supervise including:
 - a. Controls and procedures for normal use and emergencies.
 - b. Manufacturer's recommended maximum loading.
 - c. Manufacturer's recommended length of play time (please refer to introduction on page 2).
 - d. Any foreseeable misuse of the inflatable as determined by the manufacturer or owner, or by special conditions such as weather, location, or crowds.
 - e. Each operator must have immediate availability of the manufacturer's operation manual for the inflatable he supervises.
3. Instruct operators to allow no passenger to enter the inflatable who is visibly ill, or under the influence of drugs or alcohol.
4. Instruct operators and attendants on the proper methods of observing passengers in the inflatable. Do not allow a passenger in the inflatable that has not been properly instructed on the use of the inflatable. Stop a passenger immediately if observed tampering with the inflatable or behaving in such a way as to make the inflatable dangerous.

1.0) OPERATORS SELECTION AND INSTRUCTION (cont.)

5. Advise the operator against operating the inflatable while any person (passenger, spectator, or employee) is in a dangerous or unsafe position on the inflatable, or within the inflatable area.
6. Insist that each operator remain in full control of the inflatable during operation. The operator's full attention must be given to the inflatable and its passengers.
7. Instruct the operator to allow no other person, except for another trained operator, to operate or attend the inflatable (excepting portions of the inflatable that are designed to be controlled by the passenger).
8. Instruct the operator and attendants fully as to the proper method of assembly and disassembly of the inflatable. Always supply adequate personnel and equipment to do the job safely.
9. Instruct the operator to inspect and correct damaged, lost, or worn parts that are unsafe or that can develop into unsafe parts, during assemble, operation, or disassembly.
10. Instruct the operator of the owner's or supervisor's procedure for assisting ill or injured patrons off the inflatable.
11. Instruct the operators and attendants that patrons are required to remove shoes and secure all articles, such as keys, change, eye glasses, necklaces, belts, dangling earrings, etc. which may become loose while in or upon the inflatable.

2.0) OPERATOR'S POSITION

The operator is responsible for the safety of the passengers as they enter and exit the inflatable. This attendant is responsible for the safety of all the passengers playing in the unit. The inflatable and passengers must have the operator's complete attention at all times. See Supplemental Specification page for operator location.

3.0) OPERATING INSTRUCTIONS

1. Check all attachments to fans and zippers. Make sure all air openings are clear and free of obstructions (please refer to image at the bottom of the page for locations).



2. Remove all debris and moisture before each ride.
3. Limit each ride to the height restrictions and number as specified in the loading instructions and on the ride information data plate (please refer to the height restrictions listed under Specifications in the introduction on page 2).
4. Strictly enforce the warnings on the front of the unit, and the RIDER SAFETY RULES in Para. 5.0. Rules will be printed or sewn on inflatable.
5. Unload the unit immediately if it begins to deflate. SEE EMERGENCY PROCEDURES.

4.0) LOADING

1. IT IS ESSENTIAL THAT THROUGHOUT THE USE OF THE STRUCTURE, ALL PASSENGERS ARE SUPERVISED AT ALL TIMES. Operator should make sure that no one enters the inflatable with shoes on, eyeglasses, necklaces, belts, dangling earrings or sharp objects in the hair or clothing.
2. Operator should observe persons at all times while they are in or on the unit. Operator must remain close enough to warn riders against flips, piling on, wrestling, bouncing against the sides, or bouncing too close to each other.
3. Any person not obeying the posted rules should be warned once, and then asked to leave the unit if they do not comply.
4. Only the number of adults or children specified on the ride information data plate are permitted in the unit at one time (as specified in the introduction on page 2). It is recommended that children of widely different ages do not use the structure together.
5. Proper riding techniques.



Climb up the slide, using the safety handles.



With arms crossed, slide down the hill feet first. NO DIVING!



Exit the unit with the help of the operator.

5.0) RIDER SAFETY RULES

ALL RIDERS MUST OBEY THE FOLLOWING RULES:

1. REMOVE ALL SHARP OR POINTED OBJECTS FROM YOUR POCKETS.
2. REMOVE ANY FOOD OR GUM FROM YOUR MOUTH OR POCKETS.
3. REMOVE EYEGASSES.
4. REMOVE SHOES.
5. NO FLIPS.
6. NO PILING ON OR WRESTLING.
7. DO NOT BOUNCE CLOSER THAN 5 FT. FROM EACH OTHER.
8. DO NOT BOUNCE AGAINST THE SIDES OR NEAR THE FRONT ENTRANCE WAY.
9. KEEP HANDS OFF THE SIDE WALLS AND NET.
10. DO NOT CLIMB ON SIDE WALLS OR NET.
11. FOLLOW OPERATORS INSTRUCTIONS.
12. IF CONDITIONS GET WINDY OR THE UNIT LOSES AIR, STOP BOUNCING AND MOVE TO THE FRONT AND EXIT CAREFULLY. REMAIN CALM, THERE IS NO CAUSE FOR ALARM.
13. NEVER ENTER THE INFLATABLE UNLESS AN ATTENDANT IS PRESENT.

!WARNING!

**FAILURE TO FOLLOW POSTED GUIDELINES
MAY RESULT IN SERIOUS INJURY OR DEATH**

**PERSONS WITH THE FOLLOWING CONDITIONS
SHOULD NOT PARTICIPATE:**

- 1) EXPECTANT MOTHERS
- 2) ARM OR LEG CASTS
- 3) HEART CONDITIONS OR ABNORMAL
BLOOD PRESSURE
- 4) MOTION SICKNESS OR DIZZINESS
- 5) BACK, NECK OR SIMILAR PHYSICAL
CONDITIONS
- 6) RECENT SURGERY OR OTHER CONDITIONS
THAT MAY BE AGGRAVATED BY THIS RIDE

6.0) EMERGENCY PROCEDURES

1. Remove all riders immediately in an orderly fashion if the inflatable begins to deflate. Stop the riders from bouncing and tell them to make their way to the front and "EXIT CAREFULLY – THERE IS NO CAUSE FOR ALARM".
2. If the unit begins to lose air or deflate, all riders should be unloaded immediately. There is no cause for alarm, the unit will deflate very slowly.
3. The operator should watch for any signs of deflation, sagging, wrinkling, or distortion. Unload the unit immediately if this should occur.
4. The operator should immediately remove all riders and deflate inflatable when wind exceeds 20 MPH gusting 25 MPH. Once all riders are removed, all blowers should be turned off and all inflation zippers should be fully opened.

DAILY INSPECTION RECORD

THE FOLLOWING INSPECTION RECORD MUST BE COMPLETED ON A DAILY BASIS AND RETAINED IN THE PERMANENT FILE RECORD FOR YOU UNIT. MAKE EACH INSPECTION DAILY AND INITIAL THE APPROPRIATE BOX. MAKE COPIES OF THIS FORM AS REQUIRED FOR EACH WEEK'S INSPECTION. THIS IS THE OPERATORS RESPONSIBILITY.

WEEK OF: _____ THROUGH: _____

INSPECTION	MON	TUE	WED	THU	FRI	SAT	SUN
1. CHECK FAN AND ELECTRIC CORD FOR CONDITION.							
2. CHECK SAFETY MATS AND NETS FOR CONDITION.							
3. CHECK ALL TIEDOWN STAKES, SANDBAGS, ROPES.							
4. REMOVE ALL DEBRIS AND MOISTURE.							

MAINTENANCE

General Information:

Proper maintenance of the ride is vital to safe operation, reduced operating costs, and longer life equipment.

This Manual provides detailed information on scheduled maintenance and lubrication on the ride. It also includes troubleshooting information. This information must be immediately available to all operators of the ride.

Contents:

- 1.0) MAINTENANCE SCHEDULE
- 2.0) MAINTENANCE LOG
- 3.0) SAFETY GENERAL SAFETY GUIDELINES
- 4.0) TROUBLESHOOTING PROCEDURES

1.0) MAINTENANCE SCHEDULE

Daily Checks

1. Remove all debris and moisture from the ride.
2. Check all attachments to inflation fans. Check for air leaks or tears in the fabric. Check all tiedown stakes or sandbags for security.
3. Check power cord for proper installation and safety.

2.0) MAINTENANCE LOG

SERVICE BULLETINS

- 1.
- 2.
- 3.

3.0) SAFETY

The following is a list of general rules which should be observed by everyone. Remember that the key to a safe and successful operation is to have well trained and well supervised employees.

General Safety Guidelines

1. All work must be performed by a competent, qualified repair technician, who is capable of understanding the function of the parts and their proper installation.
2. Inspect the inflatable before each day of operation to determine that no portion of the inflatable is damaged, missing, or worn in such a manner that unsafe conditions can develop.

3.0) SAFETY (cont.)

3. Perform the Manufacturer's recommended maintenance procedures at the intervals specified and in the manner described in this manual.
4. Study each job carefully to determine all hazards so that necessary safeguards can be taken.
5. Protect your eyes by wearing approved safety glasses or goggles.
6. Where work to be performed is hazardous, at least two persons shall work together.
7. Clean up after each job, and properly dispose of surplus materials.
8. Keep a record of any repairs, and parts replaced and the date of replacement or repairs.
9. Make modifications and additions as outlined in manufacturer's service and safety bulletins.

4.0) TROUBLESHOOTING PROCEDURES

Before calling the INFLATABLE IMAGES CUSTOMER SERVICE DEPARTMENT for help, be prepared with the following information.

1. Have the inflatable serial number and name available.
2. Have the service manual ready to use as a reference.
3. If the inflatable was previously owned, by whom? (I/I records often show changes made to an inflatable by previous owner.)
4. Have the same person make all calls. Be sure to get the name of the person to whom he is speaking to at the factory. All calls should then be made to that same person.
5. Have a phone number ready at which you can be reached.
6. Have shipping instructions ready. (How, when, and where to ship parts.
7. Have a list of any alterations, modifications, or kits that have been added to the inflatable.
8. The person calling the factory must be familiar with the problem and be able to describe symptoms of the inflatable problem (such as: was the problem gradual; did it suddenly quit; are any sounds occurring that are not normal; does the problem occur continuously , or is it intermittent; etc.).
9. Many times the problem that completely stops an inflatable from working is one of many simple things that are forgotten or overlooked. It can save several expensive phone calls or a more expensive visit by a factory representative, as well as valuable time to double check everything.

1.0) SERVICE BULLETIN LOG

NO.	DESCRIPTION	DATE	BY

Does your inflatable need a cleaning?

*We'll make
it shine!*



Please contact your sales person
today at (330) 273-3200 or call
Andrea Gibson direct at x154.

2880 Interstate Parkway
Brunswick, Ohio 44212
info@scherba.com



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